

WHAT IS CLAIMED IS:

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1. A method for producing a window section (1), especially a sash section (2) or frame section (3) for timber/aluminum windows, for timber/plastic windows and for wooden windows, wherein the window section (1) is profiled as an elongate timber section with glass rebate, gear channels, grooves, etc.

2. The method as claimed in claim 1, wherein, after the profiling of the window section (1), at least one visible surface (8.1, 8.2) of the sash section (2) and/or frame section (3) is provided with a coating (11) or sheathing.

3. The method as claimed in claim 2, wherein the window section (1) is provided at the visible surfaces (8.1, 8.2) between glass rebate (9) and gear channel (10) with a coating (11) or sheathing, the coating (11) or sheathing especially being adhesively bonded to the window section (1).

4. The method as claimed in claim 2, wherein wood veneer, plastic, foil, optionally metal foil or the like, is used as the coating (11) or sheathing.

5. The method as claimed in claim 2, wherein the coating (11) or sheathing is optionally varnished.

6. The method as claimed in claim 2, wherein the coating (11) or the sheathing, optionally the varnished coating (11) or sheathing, especially the coated visible surfaces (8.1, 8.2) are provided with a protective film.

7. The method as claimed in claim 2, wherein, after the application of the coating (11) or sheathing to the window section (1), the latter is accurately cut to length, especially sawn to length, with a bevel cut, to produce individual window sections (1).

8. The method as claimed in claim 7, wherein, after individual sash or frame sections (2, 3) have been cut to length from the elongate window section (1), dovetail grooves are milled into their end surfaces to produce a dovetail connection.

9. The method as claimed in claim 8, wherein receiving holes for dowel pins (13) are drilled, especially at right angles, into the end surfaces of the optionally bevel-cut sash or frame sections (2, 3).

10. The method as claimed in claim 8, wherein connecting elements (12) are inserted into the dovetail grooves and dowel pins (13) are hammered into and/or glued in the drilled holes in the end surfaces for the optionally right-angled connection of two window sections (1), especially of two sash or frame sections (2, 3).

11. The method as claimed in claim 10, wherein the connecting elements (12) for connecting two sash or frame sections (2, 3) by their end surfaces are hammered into corresponding, fitting grooves in the end surfaces, the grooves (5) in the end surfaces being oriented transversely or lengthwise relative to the sash or frame section (2, 3).

12. The method as claimed in claim 1, wherein the dovetail grooves are milled into the end surfaces of the sash or frame sections (2, 3) directly up to in front of the visible surface.

13. The method as claimed in claim 5, wherein the bevel-sawn individual sash or frame sections (2, 3) of the window sections (1) are glued together by their end surfaces by means of the connecting elements (12) after a connection has been formed.

14. The method as claimed in claim 5, wherein, after the window sections (1) have been cut to length, at least two dovetail grooves are milled in the end surface of the frame and at least three dovetail grooves in the end surface of the sash, transversely to the direction of assembly.

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